

Crawfordsville, Indiana

Scope:

The scope of the Environmental Management System (EMS) for Nucor Steel Indiana located at 4537 South Nucor Road in Crawfordsville, Indiana are all of the aspects pertaining to the manufacture, processing, and supply of carbon steel sheet in hot rolled, cold rolled, pickled, and galvanized coils.

The scope encompasses raw material acquisition, waste generation and handling, operations, teammates, and contractors. Nucor Steel Indiana has considered interested parties, internal and external issues, compliance obligations and the environmental impact of incoming and outgoing materials in the development of the scope.

Environmental Policy:

Nucor Steel Indiana's Environmental Policy defines the intentions and principles of Nucor Steel Indiana in relation to its overall environmental performance. The Environmental Policy was developed with support from top management and is appropriate to the nature and scale of the impacts of their operation and products. It provides the foundation for company environmental actions, continual improvement, and for the setting of environmental objectives and targets (Section 6.2). The Environmental Policy is reviewed annually by Top Management and revised if necessary. It contains key commitments:

- 1. Protect the Environment.
- 2. Fulfill the organization's compliance obligations.
- 3. Continually improve the environmental management system to enhance environmental performance.

